# TheCornerGuardStore.com

## Complete Documentation Package

**CBM-IC-SS4-204** | 4in x 2.5in x 2.5in - 3/8in Radius, 20ga, Brushed Stainless Steel Base Molding (Inside Corner)

## Product

Stainless Steel Cove Base Molding
4in x 2.5in x 2.5in - 3/8in Radius, 20ga, Brushed Stainless Steel Base Molding (Inside Corner)

## Specifications

| Specification | |
|---|---|
| **Product** | Stainless Steel Cove Base Molding |
| **Width** | 4" |
| **Height** | 5" |
| **Material** | Stainless Steel |
| **Duty** | Medium |
| **Finish** | Satin #4 Brushed |
| **Lead Time** | Lead Time: Approximately 2-3 weeks until shipment. |

## Included Documents


| Document | Page |
|---|---|
| Suggested Specifications | 2 |
| Brochure and Suggested Specifications | 6 |
| TheCornerGuardStore Warranty | 8 |
| 4.75in Base Molding Inside Outside Corner Drawing | 12 |
| 4in Base Molding Drawing | 15 |
| 6in Base Molding Drawing | 16 |
| 6in Inside Corner Molding Drawing | 17 |
| 6in Outside Corner Moulding Drawing | 18 |


Pricing is shown on the product page; quantity pricing is available on request.

**THECORNERGUARDSTORE™**
**SUGGESTED SPECIFICATIONS - SECTION 10 26 13**
**STAINLESS STEEL COVE BASE**

## Part 1 - GENERAL

### 1.01 SUMMARY

**A.** This section includes the following types of wall protection systems:

**1.** Stainless Steel Cove Base

### 1.02 RELATED DOCUMENTS

**A.** Drawings and general provisions of the Contract, including General Conditions and Division 1 Specification Sections apply to this Section.

### 1.03 SUBMITTALS

**A.** General: Submit the following in accordance with conditions of contract and Division 1 specification section 01 33 00 “Submittal Procedures”.

**B.** Product data and detailed specifications for each system component and installation accessory required, including installation methods for each type of substrate.

**C.** Shop drawings showing locations, extent and installation details of corner guards. Show methods of attachment to adjoining construction.

**D.** Samples for verification purposes: Submit the following samples, as proposed for this work, for verification of guard.

**E.** Product test reports from a qualified independent testing laboratory showing compliance of each component with requirements indicated.

**F.** Maintenance data for wall protection system components for inclusion in the operating and maintenance manuals specified in Division 1.

### 1.04 LEED SUBMITTALS

**1.** Credit MR 4.1 and Credit MR 4.2 – Recycled Content: Product data and certification letter indicating percentages by weight of post-consumer and pre-consumer recycled content for products having recycled content. Includestatement indicating costs for each product having recycled content.

**2.** Credit EQ 4.1 – Adhesive and Sealants: Submit documentation includingstatement of VOC content.

### 1.05 QUALITY ASSURANCE

**A.** Installer qualifications: Engage an installer who has no less than 3 year's experience in installation of systems similar in complexity to those required for this project.

**B.** Manufacturer's qualifications: Not less than 5 year's experience in the production of specified products and a record of successful in-service performance.

**C.** Single source responsibility: Provide all components of the wall protection system manufactured by the same company to ensure compatibility of color, texture and physical properties.

### 1.06 DELIVERY, STORAGE AND HANDLING

**A.** Deliver materials to the project site in unopened original factory packaging clearly labeled to show manufacturer.

**B.** Material must be stored flat.

**C.** Handling: Take adequate measure to prevent damage to materials.

### 1.07 PROJECT CONDITIONS

**A.** Ambient Conditions: Do not install wall protection products until installation areas are enclosed and weatherproof. HVAC system must be operational and maintaining temperature at 65°-75°F (18°-24°C) for at least 72 hours prior to installation.

## Part 2 - PRODUCTS

### 2.01 MANUFACTURERS

**A.** TheCornerGuardStore.com
11445 E Via Linda, Suite 2323, Scottsdale, AZ 85259
Tel: 800-516-4036 www.TheCornerGuardStore.com

### 2.02 MATERIALS

**A.** Stainless Steel: ASTM A240 Type 304, 20 gauge,

**B.** Finish: No. 4 Brushed in accordance with ASTM A480.

**C.** Adhesive: Polyurethane based construction adhesive.

### 2.03 INSTALLATION ACCESSORIES

**1.** LEED Requirements: Adhesive shall have a VOC content of 50g/L or less whencalculated according to 40CFR 59, Subpart D (EPA Method 24).

**2.** Adhesive: Bostik BOSPRO MS Series A78000 white sealant provided in 10.1oz cartridges.

**3.** Microsealant: EternaBond DoubleStick CR-DS Microsealant, provided in 1"x50' rolls, 60mils thick

## 2.04 MANUFACTURED WALL BASE

**A.** Type 304 Stainless Steel Sani-Base:

**1.** 4.75 inch Stainless Steel Cove Base Straight 48 inch: CBM-B-SS4-204.75-48
**2.** 4.75 inch Stainless Steel Cove Base Straight 94 inch: CBM-B-SS4-204.75-94
**3.** 4.75 inch Stainless Steel Cove Base Straight 96 inch: CBM-B-SS4-204.75-96
**4.** 4.75 inch Stainless Steel Cove Base Straight 120 inch: CBM-B-SS4-204.75-120
**5.** 4.75 inch Stainless Steel Cove Base Inside Corner: CBM-IC-SS4-204.75
**6.** 4.75 inch Stainless Steel Cove Base Outside Corner: CBM-OC-SS4-204.75
**7.** 6 inch Stainless Steel Cove Base Straight 48 inch: CBM-B-SS4-206-48
**8.** 6 inch Stainless Steel Cove Base Straight 94 inch: CBM-B-SS4-206-94
**9.** 6 inch Stainless Steel Cove Base Straight 96 inch: CBM-B-SS4-206-96
**10.** 6 inch Stainless Steel Cove Base Straight 120 inch: CBM-B-SS4-206-120
**11.** 6 inch Stainless Steel Cove Base Inside Corner: CBM-IC-SS4-206
**12.** 6 inch Stainless Steel Cove Base Inside Corner: CBM-OC-SS4-206

## 2.05 FABRICATION

A. Stainless Steel Cove Base shall be factory formed from stainless steel sheet withdirectional polish grain oriented parallel with length.

1. Edges shall be free of burrs.
2. Standard Length: 8’-0”
3. Fabricate exposed ends with filler to match profile of Sani-Base.
4. Preformed corners shall be 90 degree, or as required to suit corner degree indicated on drawings. Fabricate preformed corners with minimum 4 inch legs.

# Part 3 - EXECUTION

## 3.01 EXAMINATION

**A.** Verification of Conditions: Examine sub-surfaces to receive work and report detrimental conditions in writing to architect. Commencement of work will be construedas acceptance of sub-surfaces.

**1.** Painted walls shall be dry and thoroughly cured prior to application of Stainless Steel Cove Base.
**2.** Perform adhesion test on painted drywall or plaster walls to receive Stainless Steel Cove Base in accordance with manufacturer’s installation instructions to verify properadhesion.
**3.** Verify floors within areas where Stainless Steel Cove Base is to be

installed arelevel to within 1/8 inch in 10’-0”.

**B.** Coordination: Coordinate with other work which affects, connects with, or will beconcealed by this work.

1. Coordinate installation of Stainless Steel Cove Base with application of wall finishes.
2. Where stainless steel Stainless Steel Cove Base is installed after application of wall finish, verifyapplication is completed and ready for installation of base.
3. Install Stainless Steel Cove Base prior to application of finishes such as wall tile, stainless steelwall sheeting, FRP, etc.

## 3.02 PREPARATION

**A.** Surface preparation: Prior to installation, clean substrate to remove dirt, debris and loose particles. Perform additional preparation procedures as required by manufacturer’s instructions.

**B.** Protection: Take all necessary steps to prevent damage to material during installation as required in manufacturer’s installation instructions.

## 3.03 INSTALLATION

**A.** Install the work of this section in strict accordance with the manufacturer’s recommendations, using only approved mounting hardware, and locating all components firmly into position, level and plumb.

## 3.04 CLEANING

**A.** General: Immediately upon completion of installation, clean material in accordance with manufacturer’s recommended cleaning method.

**B.** Remove surplus materials, rubbish and debris resulting from installation as work progresses and upon completion of work.

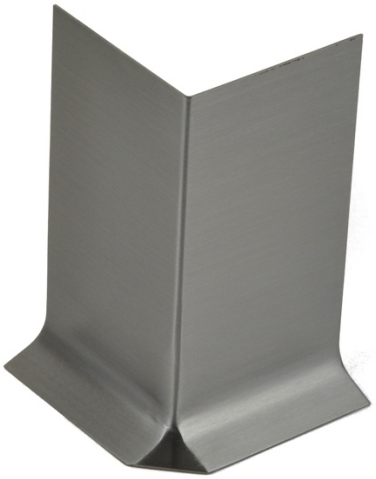
**END OF SECTION**

# STAINLESS STEEL COVE BASE

## SUGGESTED SPECIFICATIONS









- Coved or toeless
- 20 Gauge Stainless Steel
- Type 304 Stainless Steel
- Pre-formed Inside or Outside Corners Available
- Available in 4" (102 mm) and 6" (152mm) height
- Available in 48” (1219.20 mm, 94” (2387.60 mm), 96” (2438.40 mm) and 120” (3048 mm) lengths

# STAINLESS STEEL COVE BASE

## SUGGESTED SPECIFICATIONS

**Part 1 - GENERAL**

**1.01 SUMMARY**

**A.** This section includes the following types of wall protection systems:

**1.** Stainless Steel Cove Base

**1.02 RELATED DOCUMENTS**

**A.** Drawings and general provisions of the Contract, including General Conditions and Division 1 Specification Sections apply to this Section.

**1.03 SUBMITTALS**

**A.** General: Submit the following in accordance with conditions of contract and Division 1 specification section 01 33 00 "Submittal Procedures".

**B.** Product data and detailed specifications for each system component and installation accessory required, including installation methods for each type of substrate.

**C.** Shop drawings showing locations, extent and installation details of corner guards. Show methods of attachment to adjoining construction.

**D.** Samples for verification purposes: Submit the following samples, as proposed for this work, for verification of guard.

**E.** Product test reports from a qualified independent testing laboratory showing compliance of each component with requirements indicated.

**F.** Maintenance data for wall protection system components for inclusion in the operating and maintenance manuals specified in Division 1.

**1.04 LEED SUBMITTALS**

**A.** Credit MR 4.1 and Credit MR 4.2 – Recycled Content: Product data and certification letter indicating percentages by weight of post-consumer and pre-consumer recycled content for products having recycled content. Includestatement indicating costs for each product having recycled content.

**B.** Credit EQ 4.1 – Adhesive and Sealants: Submit documentation including statement of VOC content.

**1.05 QUALITY ASSURANCE**

**A.** Installer qualifications: Engage an installer who has no less than 3 year's experience in installation of systems similar in complexity to those required for this project.

**B.** Manufacturer's qualifications: Not less than 5 year's experience in the production of specified products and a record of successful in-service performance.

**C.** Single source responsibility: Provide all components of the wall protection system manufactured by the same company to ensure compatibility of color, texture and physical properties.

**1.06 DELIVERY, STORAGE AND HANDLING**

**A.** Deliver materials to the project site in unopened original factory packaging clearly labeled to show manufacturer.

**B.** Material must be stored flat.

**C.** Handling: Take adequate measure to prevent damage to materials.

**1.07 PROJECT CONDITIONS**

**A.** Ambient Conditions: Do not install wall protection products until installation areas are enclosed and weatherproof. HVAC system must be operational and maintaining temperature at 65°-75°F (18°-24°C) for at least 72 hours prior to installation.

**Part 2 - PRODUCTS**

**2.01 MANUFACTURERS**

**A.** TheCornerGuardStore.com
11445 E Via Linda, Suite 2323, Scottsdale, AZ 85259
Tel: 800-516-4036 www.TheCornerGuardStore.com

**2.02 MATERIALS**

**A.** Stainless Steel: ASTM A240 Type 304, 20 gauge,

**B.** Finish: No. 4 Brushed in accordance with ASTM A480.

**C.** Adhesive: Polyurethane based construction adhesive.

**2.03 INSTALLATION ACCESSORIES**

**A.** LEED Requirements: Adhesive shall have a VOC content of 50g/L or less whencalculated according to 40CFR 59, Subpart D (EPA Method 24).

**1.** Adhesive: Bostik BOSPRO MS Series A78000 white sealant provided in 10.1ozcartridges.

**2.** Microsealant: EternaBond DoubleStick CR-DS Microsealant, provided in 1"x50' rolls, 60mils thick

**2.04 MANUFACTURED WALL BASE**

**A.** Type 304 Stainless Steel Sani-Base:

**1.** 4.75 inch Stainless Steel Cove Base Straight 48 inch: CBM-B-SS4-204.75-48

**2.** 4.75 inch Stainless Steel Cove Base Straight 94 inch: CBM-B-SS4-204.75-94

**3.** 4.75 inch Stainless Steel Cove Base Straight 96 inch: CBM-B-SS4-204.75-96

**4.** 4.75 inch Stainless Steel Cove Base Straight 120 inch: CBM-B-SS4-204.75-120

**5.** 4.75 inch Stainless Steel Cove Base Inside Corner: CBM-IC-SS4-204.75

**6.** 4.75 inch Stainless Steel Cove Base Outside Corner: CBM-OC-SS4-204.75

**7.** 6 inch Stainless Steel Cove Base Straight 48 inch: CBM-B-SS4-206-48

**8.** 6 inch Stainless Steel Cove Base Straight 94 inch: CBM-B-SS4-206-94

**9.** 6 inch Stainless Steel Cove Base Straight 96 inch: CBM-B-SS4-206-96

**10.** 6 inch Stainless Steel Cove Base Straight 120 inch: CBM-B-SS4-206-120

**11.** 6 inch Stainless Steel Cove Base Inside Corner: CBM-IC-SS4-206

**12.** 6 inch Stainless Steel Cove Base Inside Corner: CBM-OC-SS4-206

**2.05** FABRICATION

A. Stainless Steel Cove Base shall be factory formed from stainless steel sheet withdirectional polish grain oriented parallel with length.

1. Edges shall be free of burrs.
2. Standard Length: 8'-0"
3. Fabricate exposed ends with filler to match profile of Sani-Base.
4. Preformed corners shall be 90 degree, or as required to suit corner degree indicated on drawings. Fabricate preformed corners with minimum 4 inch legs.

**Part 3 - EXECUTION**

**3.01 EXAMINATION**

**A.** Verification of Conditions: Examine sub-surfaces to receive work and report detrimental conditions in writing to architect. Commencement of work will be construedas acceptance of sub-surfaces.

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**2.** Perform adhesion test on painted drywall or plaster walls to receive Stainless Steel Cove Base in accordance with manufacturer's installation instructions to verify properadhesion.

**3.** Verify floors within areas where Stainless Steel Cove Base is to be installed are level to within 1/8 inch in 10'-0".

**B.** Coordination: Coordinate with other work which affects, connects with, or will be concealed by this work.

**1.** Coordinate installation of Stainless Steel Cove Base with application of wall finishes.

**2.** Where stainless steel Stainless Steel Cove Base is installed after application of wall finish, verify application is completed and ready for installation of base.

**3.** Install Stainless Steel Cove Base prior to application of finishes such as wall tile, stainless steel wall sheeting, FRP, etc.

**3.02 PREPARATION**

**A.** Surface preparation: Prior to installation, clean substrate to remove dirt, debris and loose particles. Perform additional preparation procedures as required by manufacturer's instructions.

**B.** Protection: Take all necessary steps to prevent damage to material during installation as required in manufacturer's installation instructions.

**3.03 INSTALLATION**

**A.** Install the work of this section in strict accordance with the manufacturer's recommendations, using only approved mounting hardware, and locating all components firmly into position, level and plumb.

**3.04 CLEANING**

**A.** General: Immediately upon completion of installation, clean material in accordance with manufacturer's recommended cleaning method.

**B.** Remove surplus materials, rubbish and debris resulting from installation as work progresses and upon completion of work.

**END OF SECTION**

# Limited Warranty

Quippini, LLC dba TheCornerGuardStore.com

Quippini, LLC dba TheCornerGuardStore.com ("TheCornerGuardStore," "we," "our") warrants that the products we sell will be free from defects in material and workmanship when properly installed and used in accordance with the product's intended application and our recommended installation instructions. The length of coverage varies by product category and manufacturer, as described below.

This warranty extends only to the original purchaser and is not transferable. Proof of purchase (order number or invoice) is required for all claims.

## Coverage by Product Category

| Coverage Period | Products Covered |
|---|---|
| **Lifetime** | Aluminum, stainless steel, and solid brass corner guards, flat stock, and end caps — covering the metallic substrate against defects in material and workmanship for the lifetime of the building in which the product is installed. Coverage applies regardless of whether the product was ordered with self-stick tape; see "Self-Stick Tape" below. |
| **10 Years** | Rigid vinyl (PVC) and high-impact plastic corner guards and wall protection components, against defects in material and workmanship and against color fade beyond industry-standard tolerances when used in indoor applications. |
| **5 Years** | Rubber bumper guards, heavy-duty rubber corner guards, painted or powder-coated finishes on metallic substrates, and impact-rated composite products, against defects in material and workmanship. |

## Self-Stick Tape

This section applies to every product ordered with self-stick tape, including metal, vinyl, and rubber products. Products ordered with self-stick tape are covered under this Limited Warranty according to the product's material category and any applicable manufacturer warranty. For aluminum, stainless steel, and solid brass, that means Lifetime coverage of the metallic substrate against defects in material and workmanship.

The self-stick tape itself is not a warrantied component. Tape is offered as an installation convenience, and its long-term hold depends on factors outside our control, including wall surface, paint condition, cleanliness, temperature, humidity, and the amount of impact the product receives. We cannot guarantee that tape will perform as well as mechanical fasteners through pre-drilled holes or a full bed of construction adhesive. Loosening, shifting, or detachment of a product installed with self-stick tape is not a warranty defect, and neither is any damage to the wall or product that results.

For high-traffic areas, heavy impact, or permanent installations, we recommend pre-drilled holes with fasteners or construction adhesive, alone or together with the tape. Contact us at (800) 516-4036 or sales@TheCornerGuardStore.com if you'd like help choosing a mounting method.

## Manufacturer Coverage Alignment

For products manufactured by a third party, our coverage runs concurrently with, and does not exceed, the manufacturer's own published warranty. Where the manufacturer provides a shorter period than the tier above, the manufacturer's warranty governs. Where the manufacturer provides a longer period, the manufacturer's warranty governs and we will process the claim with the manufacturer. The current published terms for our major manufacturers are:

| Manufacturer | Warranty Terms |
|---|---|
| **InPro Corporation (IPC)** | Limited Lifetime against defects in material and workmanship, across the IPC Door and Wall Protection product line (including stainless steel, rigid vinyl, flexible vinyl, high-impact vinyl, and heavy-duty rubber corner guards). Products must be installed in an interior climate-controlled environment. |
| **Construction Specialties (CS Group) — Acrovyn®** | Limited Lifetime against defects in material and workmanship when installed using CS System Accessories and Assemblies (CS-supplied adhesives, primer, trims, caulk, fasteners, and brackets). When installed without CS System Accessories and Assemblies, coverage is 5 years on material defects. |
| **Pawling Corporation** | 5 years from date of shipment against defects in materials under proper use and service. This applies to all Pawling-branded corner guards, wall guards, handrails, and related wall protection products. |
| **Other manufacturers** | Coverage matches the manufacturer's published warranty for their products. Warranty documents from specific manufacturers are available on request. |

For corner guards, flat stock, and end caps manufactured by or for TheCornerGuardStore (aluminum, stainless steel, brass), coverage follows the product-category tiers above and is not subject to a third-party manufacturer warranty.

## What We'll Do

If a covered product fails to meet this warranty, we will, at our option, replace the defective product at no charge. Replacement includes standard ground shipping within the United States and Canada. We will not be responsible for:

- Labor or installation costs for removing the original product or installing the replacement
- Costs to access the product (for example, scaffolding, lift equipment, or demolition of adjacent finishes)
- Any incidental, consequential, or indirect damages of any kind

## What's Not Covered

This warranty does not cover damage or failure caused by:

- Impact exceeding the product's published design criteria, vandalism, or abuse
- Installation that does not follow our recommended instructions or the manufacturer's instructions, including use of fasteners, adhesives, or substrates other than those specified

- Modification or alteration of the product after purchase
- Exposure to chemicals, cleaners, or environmental conditions outside the product's rated application (for example, using an interior-rated product outdoors, or exposure to solvents, acids, or abrasive cleaners)
- Installation in an environment outside the manufacturer's specified temperature and humidity range
- UV degradation or color fade on products not rated for direct sunlight
- Normal wear, scratches, scuffs, dents, and cosmetic changes consistent with ordinary use
- Natural patina or tarnish on uncoated brass
- Self-stick tape and its adhesive bond, including loosening, shifting, or detachment of a product installed with self-stick tape, and any resulting damage
- Failure of the substrate to which a self-adhesive product was applied (for example, paint delamination, drywall damage, or dust contamination preventing adhesion)
- Products that have been discontinued by the manufacturer
- Products used for purposes other than their intended application
- Accidents, acts of God, and other occurrences beyond our or the manufacturer's control, including fire, flood, and civil unrest

## How to File a Claim

To file a warranty claim, please email sales@TheCornerGuardStore.com or use our Contact Us page, and include:

- Your order number or a copy of your invoice
- The product SKU and quantity affected
- A description of the defect or failure
- Clear photos showing the defect and the installation context
- Installation date and a brief description of the installation method (fasteners and/or adhesive used)

We will acknowledge your claim within three business days and work to resolve it promptly. In most cases we can assess a claim from photos and documentation; in some cases we may request that the product (or a sample) be returned for inspection, or that the manufacturer's field representative examine the installation.

## Definitions

- **Lifetime** means the usable life of the building in which the product is installed, subject to the exclusions and conditions of this warranty.
- **Original purchaser** means the person or entity that purchased the product directly from TheCornerGuardStore.com. This warranty is not transferable to subsequent owners or tenants.
- **Properly installed** means installed using the fasteners, adhesives, substrates, and methods specified in the product's installation instructions, or, where those instructions are silent, using methods consistent with generally accepted construction practice.
- **Self-stick tape** means any pressure-sensitive adhesive tape applied to a product at the factory or supplied with it for mounting.
- **CS System Accessories and Assemblies** means CS-supplied adhesives, primer, trims, caulk, fasteners, and brackets required for Acrovyn's full Limited Lifetime coverage per Construction Specialties' warranty terms.

## Limitation of Liability

To the extent permitted by law, this warranty is in lieu of all other warranties, express or implied, including but not limited to any implied warranty of merchantability or fitness for a particular purpose. Our liability under this limited warranty is limited to replacement of the defective product as set forth above and does not include any responsibility for incidental or consequential damages of any kind. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

## Orders Placed Before September 30, 2026

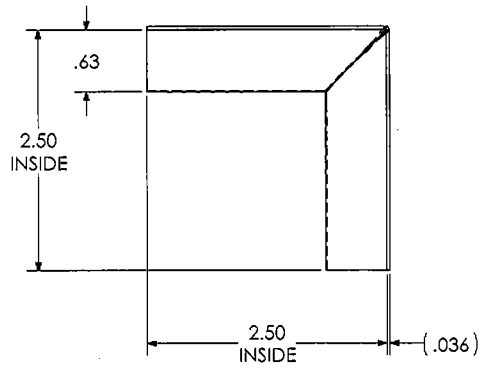
If you purchased a product from TheCornerGuardStore.com before September 30, 2026, the warranty terms in effect on the date of your purchase continue to apply to that order. This revised policy applies only to orders placed on or after September 30, 2026. Copies of prior versions of this warranty are available on request.

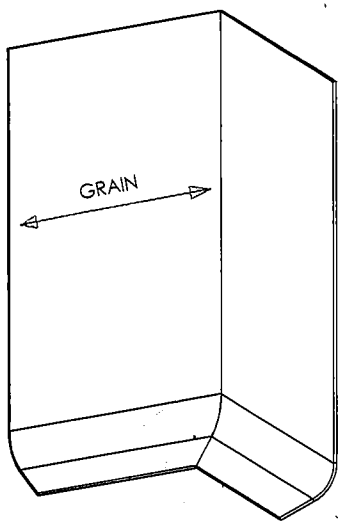
**Quippini, LLC dba TheCornerGuardStore.com**
11445 E Via Linda, Suite 2323
Scottsdale, AZ 85259

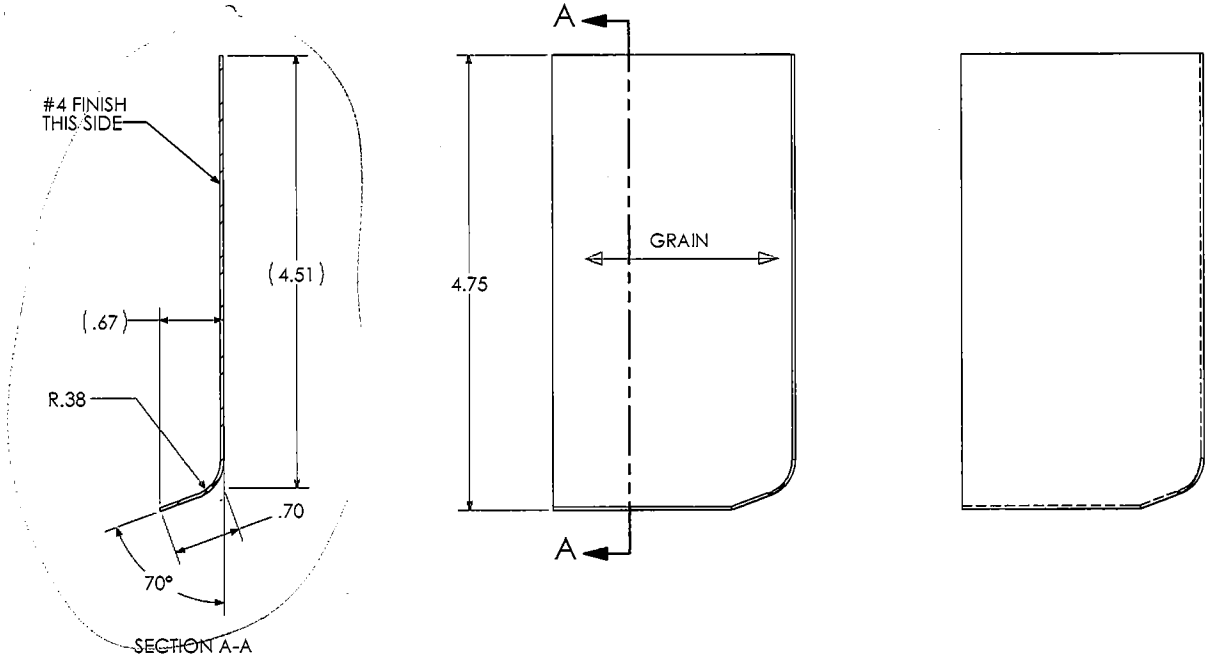
Phone: (800) 516-4036
Email: sales@TheCornerGuardStore.com
Web: TheCornerGuardStore.com

**Effective September 30, 2026**

| REVISIONS | | | |
|---|---|---|---|
| REV. | DESCRIPTION | DATE | APPROVED |
| | | | |
| | | | |




FORMING: 3/8" RADIUS (-.100 BA)

3/8" RADIUS TOP
1" BOTTOM DIE

20 GA SST #4 (-.062 BA)

<---5.009---> X 5.111

5030
MM

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE METRIC

TOLERANCES ARE:
FRACTIONS ± DECIMALS .XX ±.8 .XXX ±.4 ANGLES ±1°

MATERIAL
20 GA. STAINLESS STEEL
ASTM A167 TYPE 304

FINISH
#4 BRUSHED

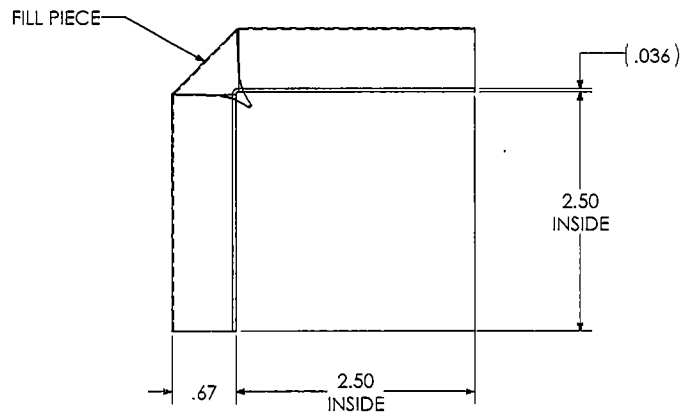
TheCornerGuardStore.com
2015 ST. ALBANS HOLLOW CIRCLE. HOPKINS, MN 55305
TOLL FREE: 800-516-4036 FAX: 952-303-7337 CELL: 612-849-7799
INFO @ THECORNERGUARDSTORE.COM

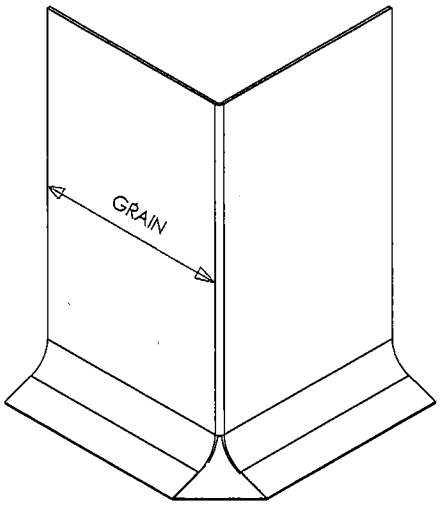
BASE MOULDNG, INSIDE

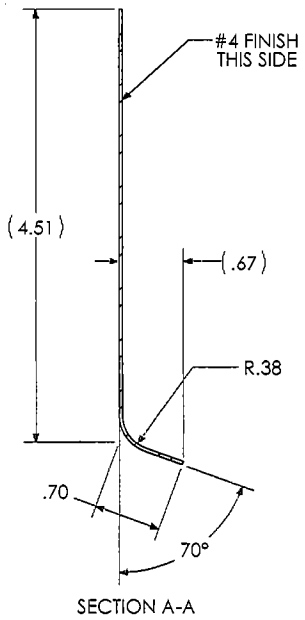
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|---|---|---|
| C | BB-SS4-184.75-2.5-2.5-IC | |

SCALE 1:1 | CAD REL | SHEET 1 OF 1

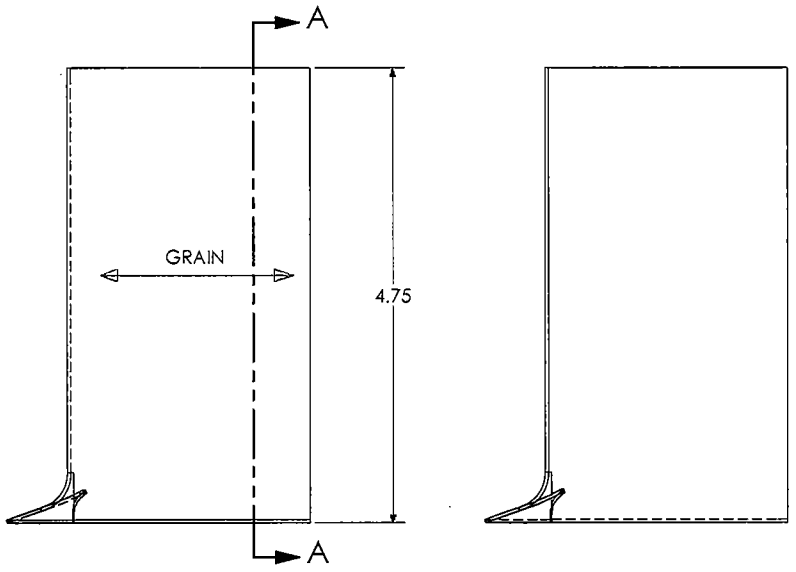
| REVISIONS | | | |
|---|---|---|---|
| REV | DESCRIPTION | DATE | APPROVED |
| | | | |




SECTION A-A




FORMING: 3/8" RADIUS (-.100 BA)

3/8" RADIUS TOP
1" BOTTOM DIE

20 GA SST #4 (-.062 BA)

<---5.009---> X 5.111

.737 X <-.970-> (FILL PC)

5030
MM

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE METRIC

TOLERANCES ARE:
FRACTIONS ± DECIMALS .XX ±.8 .XXX ±.4 ANGLES ±1°

MATERIAL
20 GA. STAINLESS STEEL
ASTM A167 TYPE 304

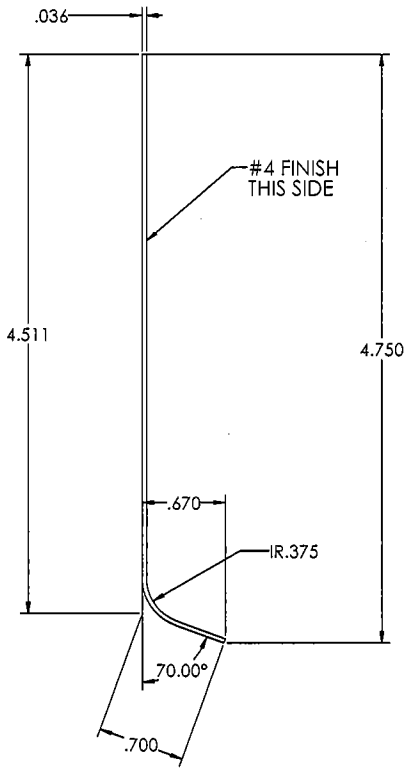
FINISH
#4 BRUSHED

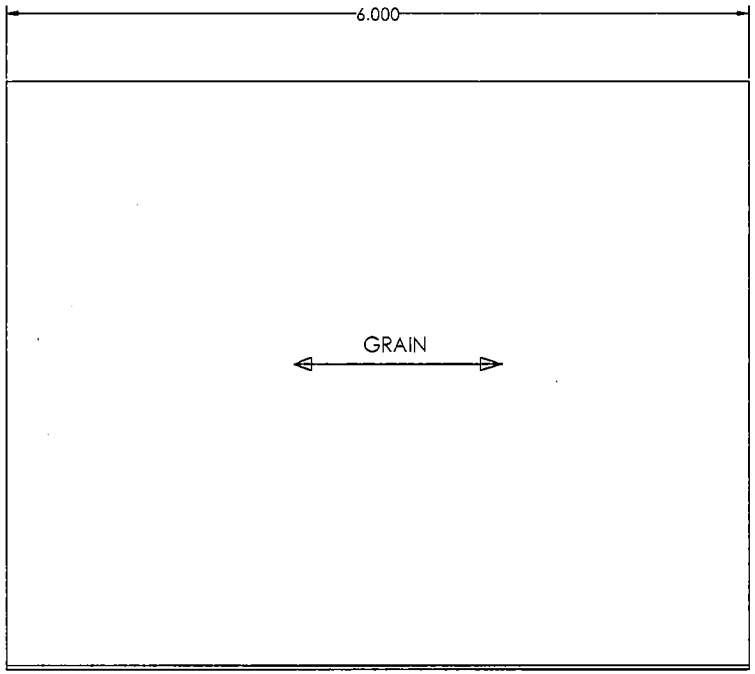
TheCornerGuardStore.com
3015 ST. ALBANS HOLLOW CIRCLE, HOPKINS, MN 55305
TOLL FREE: 800-516-4036 FAX: 952-303-7337 CELL: 612-849-7799
INFO@THECORNERGUARDSTORE.COM

BASE MOULDNG, OUTSIDE

| SIZE | DWG. NO. | REV. |
|---|---|---|
| C | BB-SS4-184.75-2.5-2.5-OC | |

SCALE 1:1 | CAD FILE | SHEET 1 OF 1




FORMING:

3/8" RADIUS TOP
1" BOTTOM DIE

.375" RADIUS
70° -.100 BA

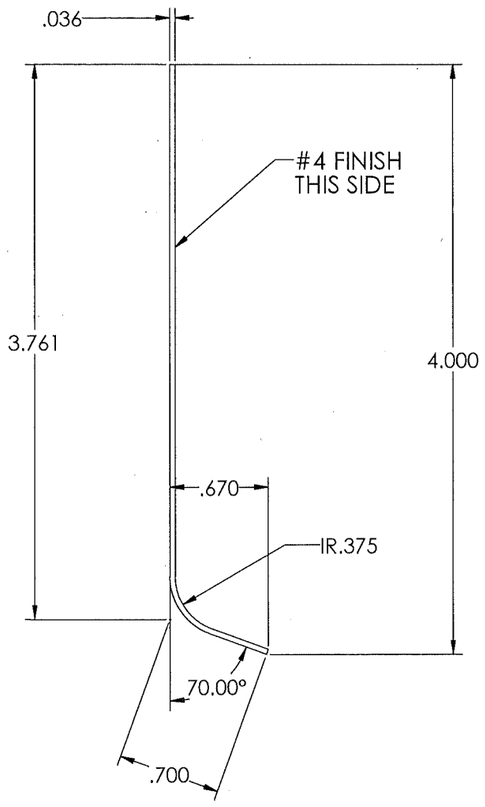
20 GA SST #4

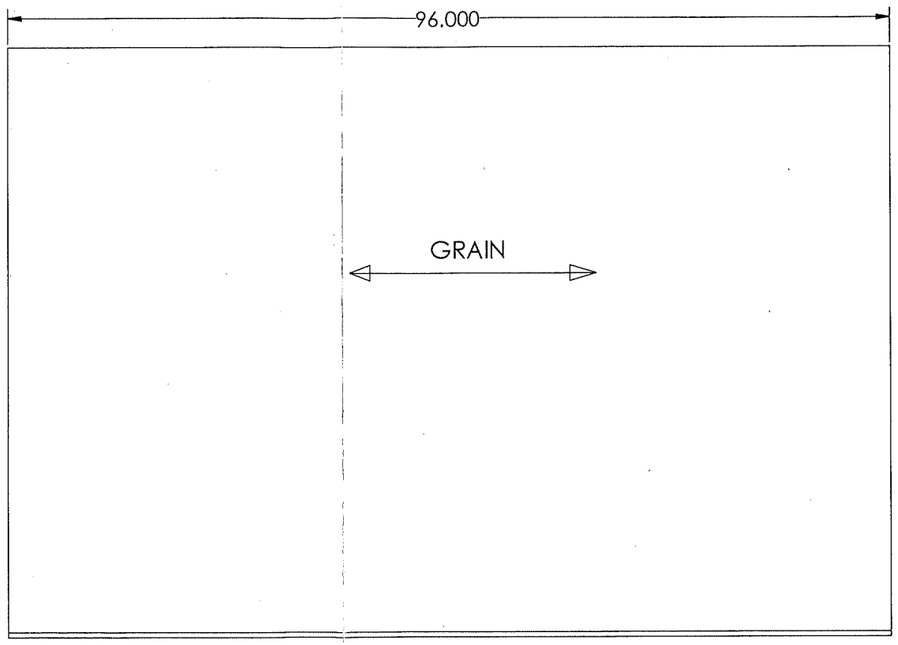
5.111 X <---6.000--->

5030
MM

R:\MCGU\CORNER GUARD\BASE MOULDING\

# BASE MOULDNG, SAMPLE




FORMING:

3/8" RADIUS TOP
1" BOTTOM DIE

.375" RADIUS
70° -.100 BA

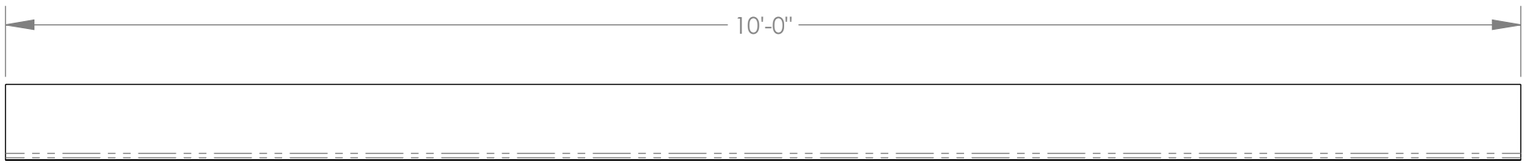
20 GA SST #4

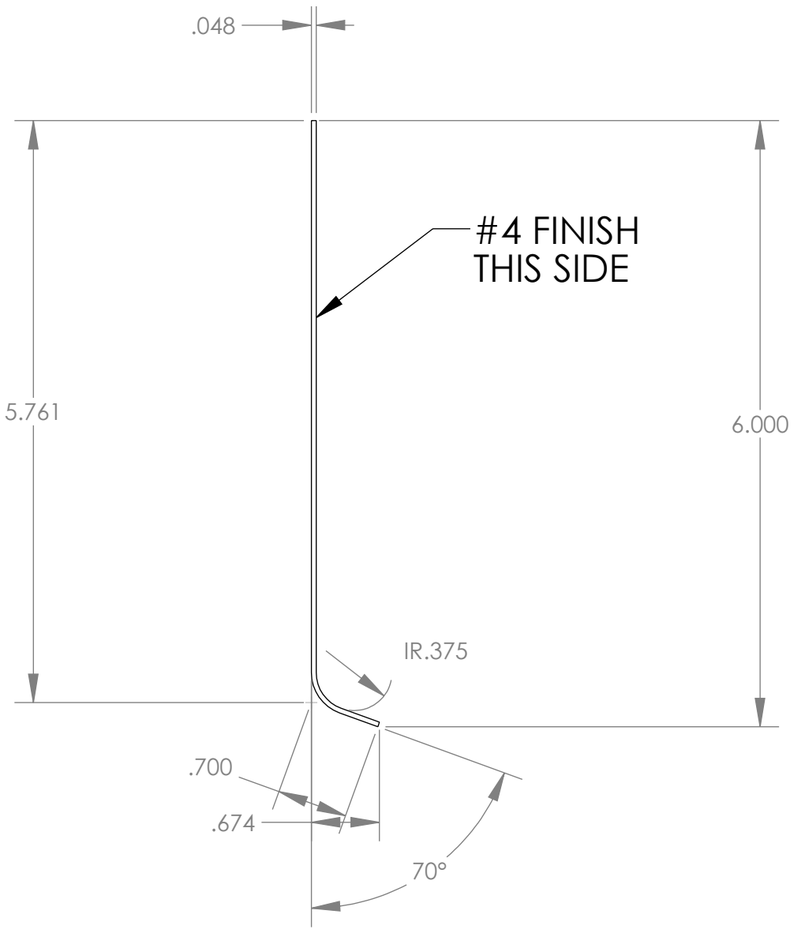
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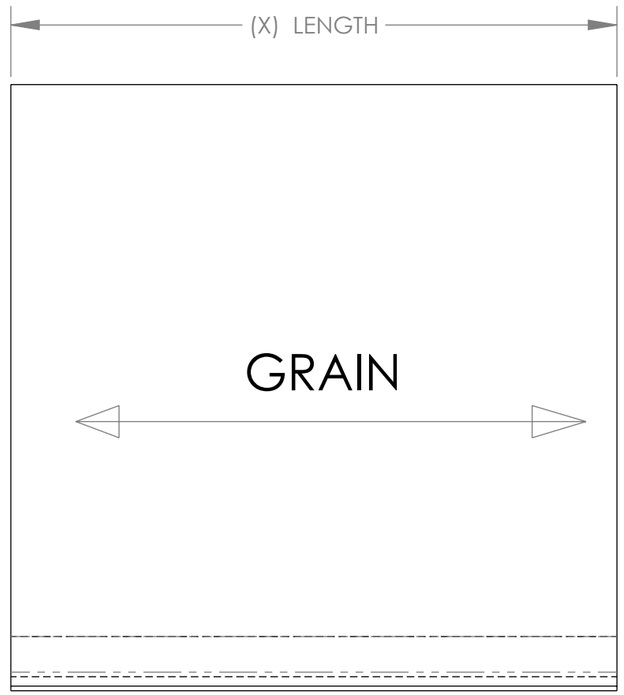
# 4.00 INCH BASE MOULDNG, SAMPLE

\\scsbs2011\I-Drive\MCGU\CORNER GUARD\BASE MOULDING\

| REVISIONS | | | |
|---|---|---|---|
| REV. | DESCRIPTION | DATE | APPROVED |
| | | | |
| | | | |
| | | | |




FORMING:

1/4" RADIUS TOP
1" BOTTOM DIE

.38" RADIUS
70° -.112 BA

20 GA SST #4

6.349 X <---(X) LENGTH--->

# 6.00 IN BASE MOULDNG 20GA

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
FRACTIONS DECIMALS ANGLES
± .XX± .XX ± _1
.XXX±.XXX

MATERIAL: 20 GA/SS 304

FINISH: #4/

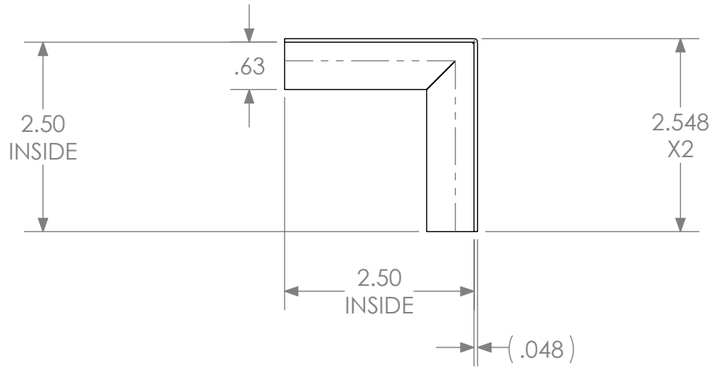
THECORNERGUARDSTORE
WALL PROTECTION WAREHOUSE
TEL 800-516-4036 / TEL 763-432-3058 / FAX: 952-303-7337
SALES @ THECORNERGUARDSTORE.COM

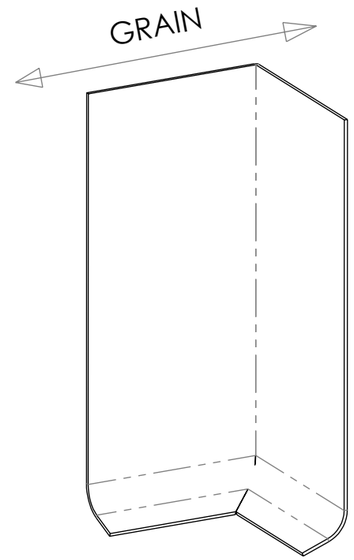
CORNER GUARD STORE

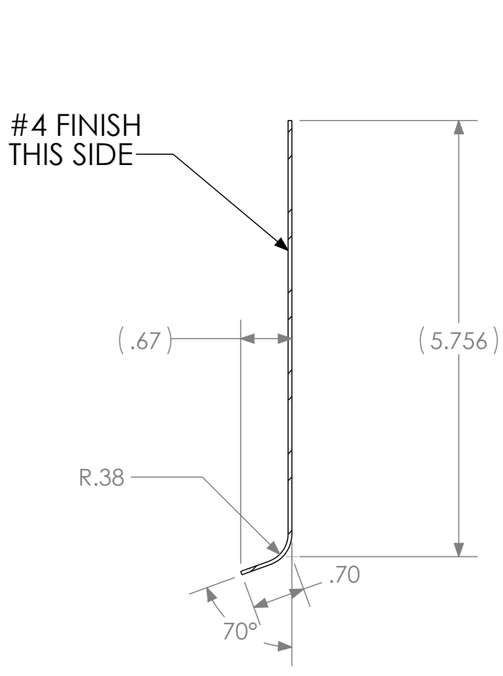
B | DWG. NO. 6.00 IN BASE MOULDNG 20GA | REV.

SCALE | CAD FILE: | SHEET 1 OF 1

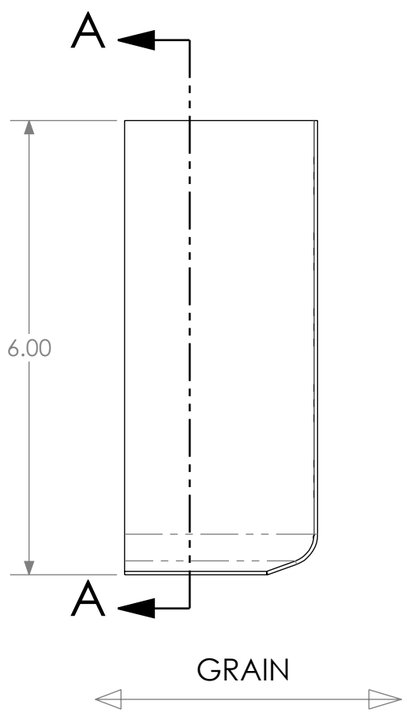
| REVISIONS | | | |
|---|---|---|---|
| REV. | DESCRIPTION | DATE | APPROVED |
| | | | |
| | | | |
| | | | |

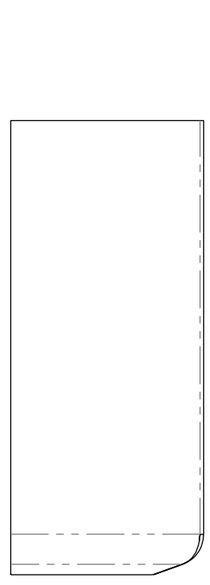



SECTION A-A
SCALE 1 : 2



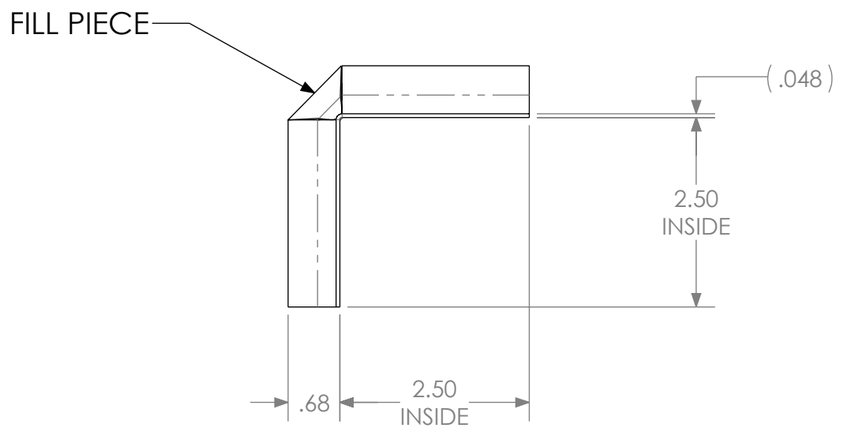
FORMING: 3/8" RADIUS (-.112 BA)

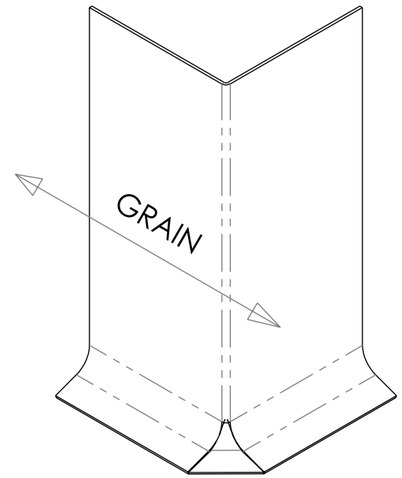
20 GA SST #4 (-.089 BA)

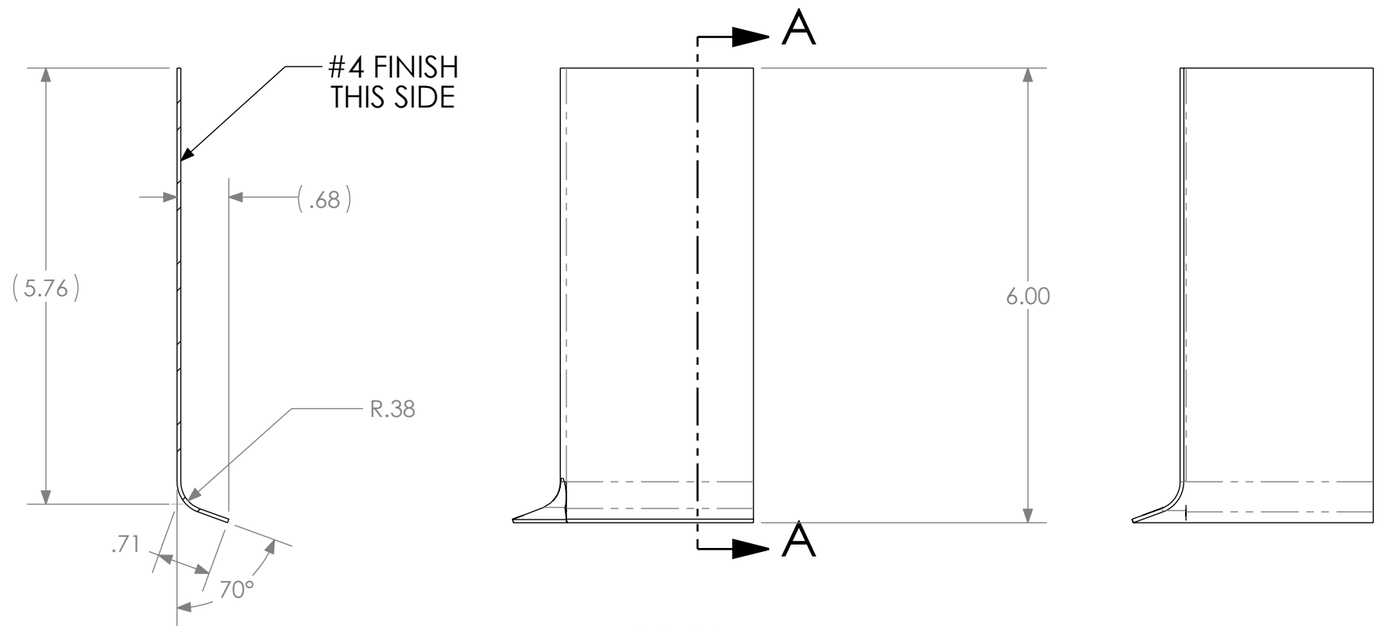
<---5.007---> X 6.344

| | |
|---|---|
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ± .XX± .XX ± _ 1 .XXX±.XXX | THECORNERGUARDSTORE WALL PROTECTION WAREHOUSE TEL 800-516-4036 / TEL 763-432-3058 / FAX: 952-303-7337 SALES @ THECORNERGUARDSTORE.COM |
| MATERIAL 20 GA/SS 304 | CORNER GUARD STORE |
| FINISH #4/ | B DWG. NO. 6.00 IN BASE INSIDE 20GA REV. |
| | SCALE CAD FILE: SHEET 1 OF 1 |

| REVISIONS | | | |
|---|---|---|---|
| REV. | DESCRIPTION | DATE | APPROVED |
| | | | |
| | | | |
| | | | |




SECTION A-A
SCALE 1 : 2

GRAIN

## FORMING: 3/8" RADIUS (-.112 BA)

## 20 GA SST #4 (-.089 BA)

| | |
|---|---|
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES<br>TOLERANCES ARE:<br>FRACTIONS DECIMALS ANGLES<br>+ .XX+ .XX + _1<br>.XXX+.XXX | THECORNERGUARDSTORE<br>WALL PROTECTION WAREHOUSE<br>TEL 800-516-4036 / TEL 763-432-3058 / FAX: 952-303-7337<br>SALES @ THECORNERGUARDSTORE.COM |
| MATERIAL<br>GA/SS 304 | CORNER GUARD STORE |
| FINISH<br>#4/ | B DWG. NO. 6.00 IN BASE OS 20GA REV:<br>SCALE CAD FILE: SHEET 1 OF 1 |