Palladium® Rigid Vinyl or Palladium® G2 Door Edge Protector: Models L-Shaped (415, 415N. G2-415, G2-415N), U-Shaped (416TC, 416TS, G2-416TC, G2-416TS)

#### **Important**

- 1. Acclimate materials 24 hrs before installation. Maintain temperature controlled environment after installation.
- 2. Install in accordance with manufacturer's installation instructions. Failure to do so will void the warranty.

# **Section View DOOR** MODEL 415 .040" [1mm] THICK [51mm] 1 5/8" [41mm] MODEL 416 **DOOR** .065" [1.7mm] THICK [25mm] [25mm] 1 3/4"

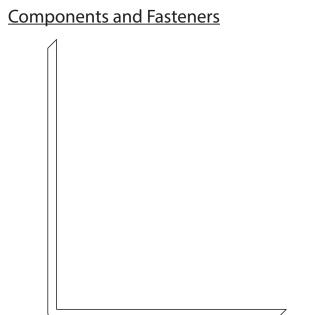
[44mm]

#### Recommended tools

Safety Glasses, Tape Measure, Level, Power Drill, Drill Bits - (concrete/concrete block), Power Miter Saw, 10" Blade with 60-80 Carbide Tipped Teeth

IPC.451/REV.8

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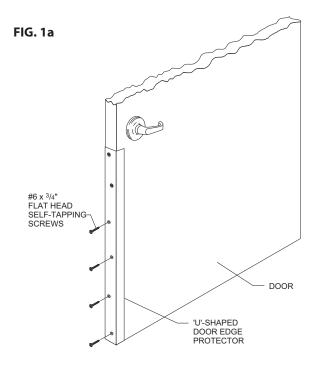
415, 415N, G2-415, G2-415N RIGID VINYL DOOR EDGE PROTECTOR (TAPE-ON & ADHESIVE MOUNT)

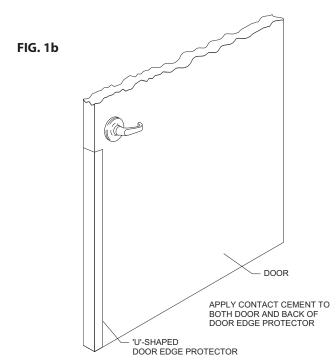


416TC, 416TS, G2-416TC, G2-416TS RIGID VINYL DOOR EDGE PROTECTOR (ADHESIVE & SCREW MOUNT)

Condition	Specified Fasteners	Inpro Part #
Wood	#6 x 3/4" Flat Head Self-Tapping Screw	HW51

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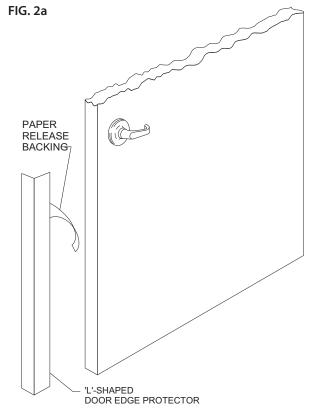
# Please read all instructions before installing door edge protector.

1. Allow door edge protector to reach room temperature before installing. The door surface must be dry and free of dirt, dust, oil, loose pain, wax and grease. Check the door clearance to see if the door will close properly with door edge protector in place. If needed, plane the edge of the door where the door edge protector will be mounted until there is proper clearance.

## 2. U-SHAPED DOOR EDGE PROTECTOR INSTALLATION

- **a.** SCREW MOUNT Attach door edge protector to door with provided self-tapping screws. SEE FIG. 1a
- **b.** ADHESIVE MOUNT Apply contact cement on the 1-3/4" (44mm) wide area on the inside of the door edge protector and on the edge of the door. Let contact cement dry completely. Properly position the door edge protector on the door and apply pressure with an IPC extension roller. SEE FIG. 1b

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Please read all instructions before installing door edge protector.

- 3. L-SHAPED DOOR EDGE PROTECTOR INSTALLATION
  - a. TAPE-ON MOUNT Peel paper release backing from the door edge protector and position on the door. Apply pressure with an IPC extension roller over the entire surface. SEE FIG. 2a
  - b. ADHESIVE MOUNT Apply contact cement on the 1-3/4" (44mm) wide area on the inside of the door edge protector and on the edge of the door. Let contact cement dry completely. Properly position the door edge protector on the door and apply pressure with an IPC extension roller. SEE FIG. 2b

