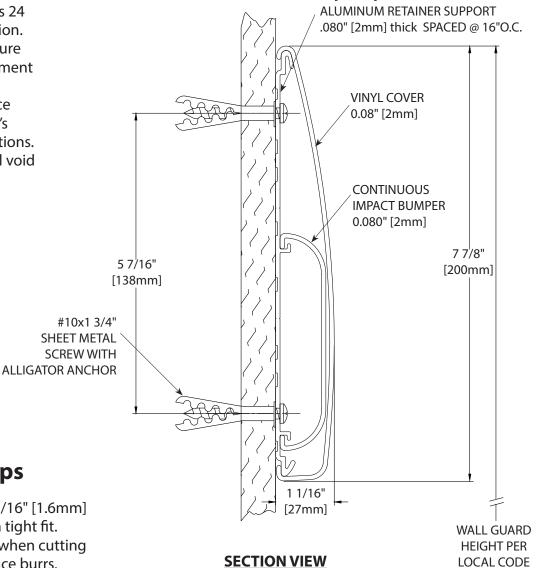
2" [51mm] wide

1800i/G2-1800i Wall Guard

### **Important**

- Acclimate materials 24 hrs before installation. Maintain temperature controlled environment after installation.
- Install in accordance with manufacturer's installation instructions. Failure to do so will void the warranty.



## **Installation tips**

- 1. Cut covers up to 1/16" [1.6mm] longer to ensure a tight fit.
- 2. Lubricate blades when cutting aluminum to reduce burrs.

#### **RECOMMENDED TOOLS**

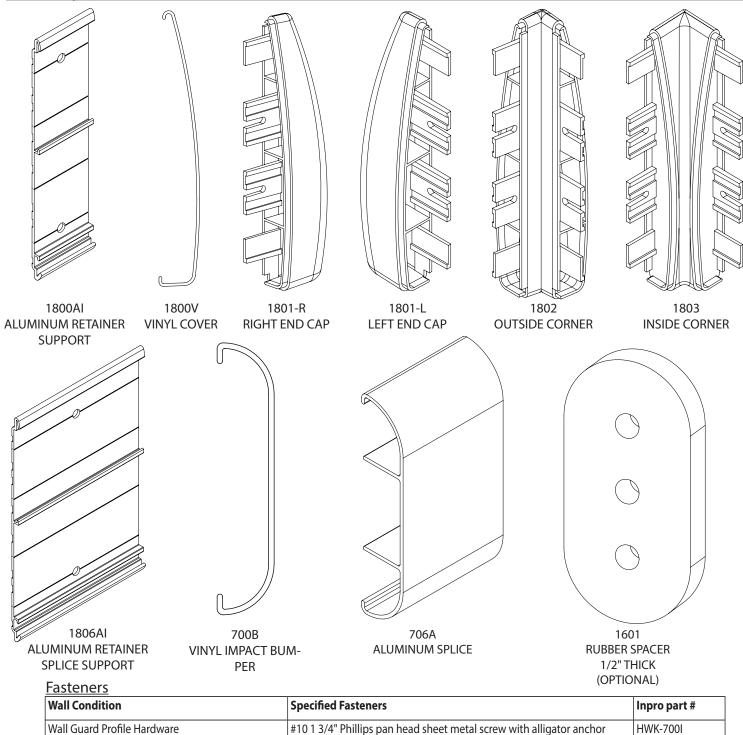
Safety Glasses, Tape Measure, Power Drill, Drill Bits - 1/4" masonry (concrete/concrete block), Power Miter Saw, 10" Blade with 60-80 Carbide Tipped Teeth

IPC.354/REV.7



1800i/G2-1800i Wall Guard

**Components and Fasteners** 



#10 1 3/4" Phillips pan head sheet metal screw with alligator anchor

#8 x 1 1/2" Phillips Indented Hex Washer Self-Drilling Screw #2PT ZP

#10 1 3/4" Phillips pan head sheet metal screw with alligator anchor

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IPC® Door + Wall Protection

Concrete Hardware for End Caps

Drywall Hardware for End Caps

Concrete Hardware for Corners

**Drywall Hardware for Corners** 

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**Installation Hotline:** 866.394.6776



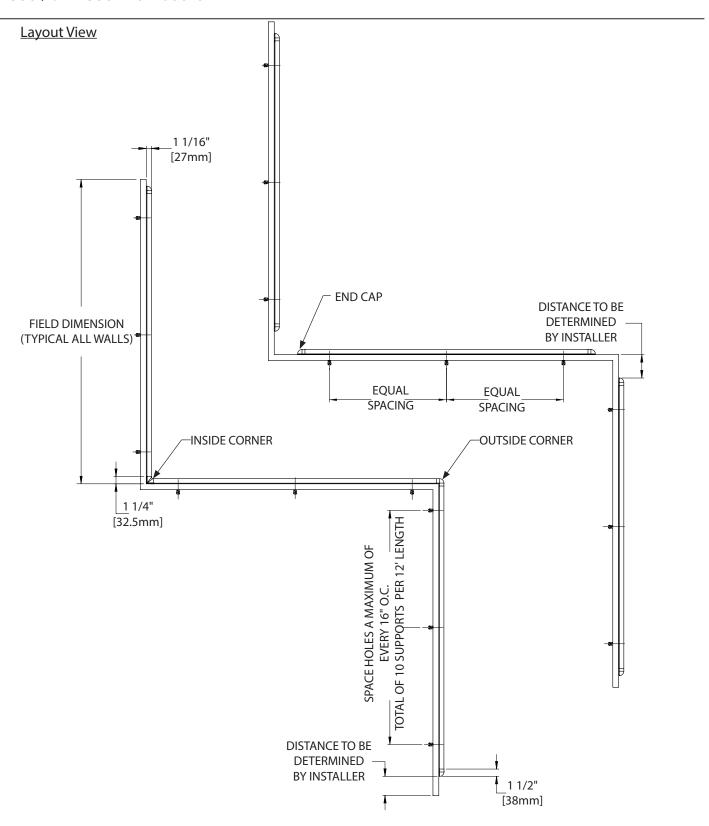
HWK-701C

HWK-701D

HWK-702/707C

HWK-702/707DW

1800i/G2-1800i Wall Guard



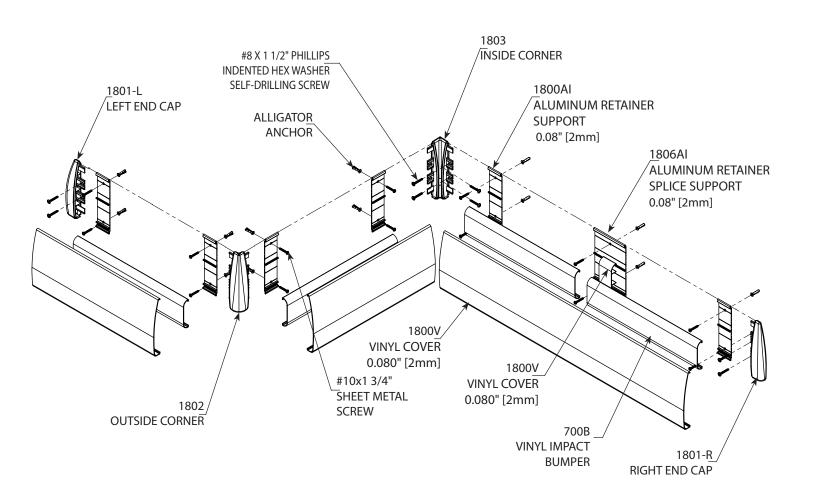


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1800i/G2-1800i Wall Guard Exploded Assembly View





1800i/G2-1800i Wall Guard

1. Determine height of wall guard on wall. Measure down 215/16" and 65/8" and snap a level chalk line at each mark. Mark mounting holes leaving allowance for end caps, outside corners and inside corners. See figure 1.

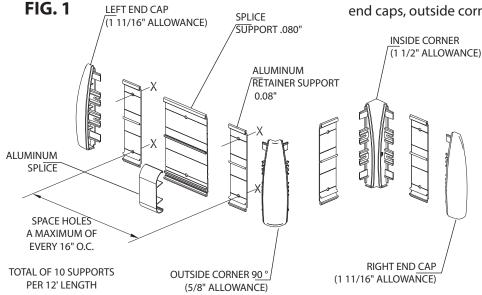
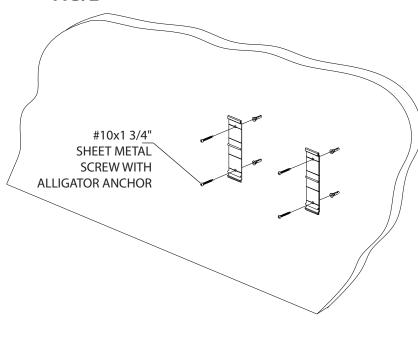


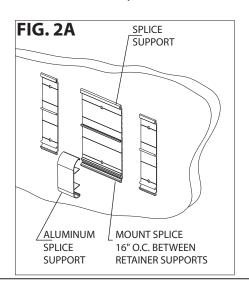
FIG. 2



2. Drill marked holes on wall using a 1/4" [6mm] drill bit and position Alligator anchors into holes. Mount retainer supports on wall and tighten screws to secure. See figure 2.

With lengths over 12', an aluminum splice support is recommended behind vinyl butt joints for added support. See figure 2A.

NOTE: For concrete or brick wall installation, drill 1/4" [6mm] holes, 3/8" [10mm] from end of retainer for end caps/corners.



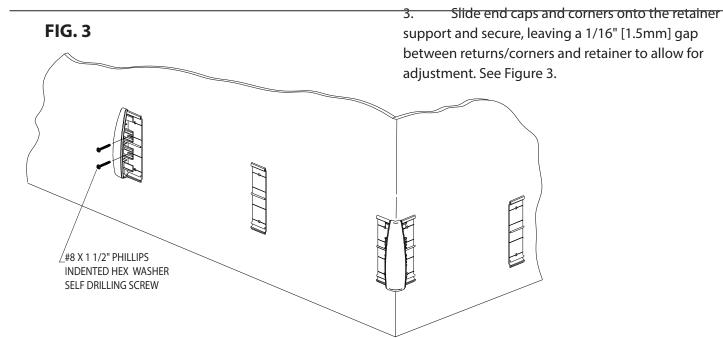
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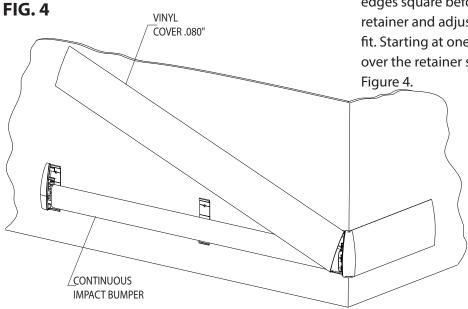


1800i/G2-1800i Wall Guard



NOTE: For concrete or brick wall installation, use #10 x 13/4" Phillips pan head screws to secure end caps and corners.

4. Cut the impact bumper to the length between the inside edge of the end caps/corners. Position and snap bumper in place. Cut the cover to length between end caps and/or corners. (Note: Trim factory edges square before installation). Position the cover on retainer and adjust returns and/or corners for a tight fit. Starting at one end of retainer supports, push cover over the retainer supports until it snaps into place. See



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